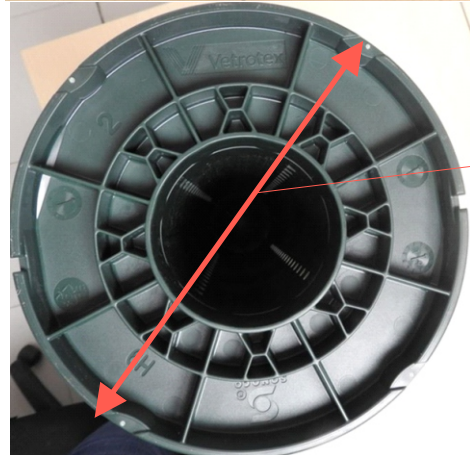


Return of empty
yarn packaging
(cops H9)



heigh - 446mm



diameter - 203mm



OP : Accomodoting Instruction bobbin H9 in returnabl

Title	ARMING OF PALLETS BOBBINS H9	Code:	SOP-LC-002	No.Rev.	0
Area/Taller/Maq. :	Cleaning bobbins	Department :	Logistics	Date:	01/09/2017



1

Place the tray (base) inside the enclosed area



2

Place on the tray a separator H9 (green strip)



3

Place 15 vertical bobbins



4

Place 8 upside down bobbins.



5

Place a separator H9



6

Repeat step 3 and 4



8

full pallet



9

A PALLET CONTAINS 92 PIECES OF H9

Produced by:	Review ISO	Area review	Approved by:
Silviana Medina	Veronica Altamirano	Genaro Lozano	Edgar Chavero

CONTROL DE CAMBIOS		
No. Rev.	Sección	Naturaleza de la modificación
0	Todo	Primera emisión

SOP : Standard Operating Procedure

Title:	Separators Arrangement	Code	SOP-LC-007	No.Rev.	0
Area	Customers	Department	Logistics	Date	12/16/2020



Lay two plastic bases on the



Place 2 plastic separators



Repeat step 2 until there are 36 separators



Place a plastic lid on the separators.



Strap the pallet to avoid accidents and make it easier to stack.



Each pallet is approximately 125cm height, so you can stack them inside the truck (250cm height).

SOP : Standard Operating Procedure

Title:	Lids Arrangement	Code	SOP-LC-006	No.Rev.	0
Area	Customers	Department	Logistics	Date	12/16/2020

1



Lay two plastic bases on the

2



Place a plastic lid on the

3



Repeat step 2 until there are 16 lids.

4



Strap the pallet to avoid accidents and make it easier to stack.

5



Each pallet is approximately 125cm height, so you can stack them inside the truck (250cm height).

SOP : Standard Operating Procedure

Title:	Bases Arrangement	Code	SOP-LC-008	No.Rev.	0
Area	Customers	Department	Logistics	Date	12/16/2020

1



Lay two plastic bases on the

2



Repeat step 1 until there

3



Place a plastic lid on the bases.

4

Strap the pallet to avoid accidents and make it easier to stack.



5



Each pallet is approximately 125cm height, so you can stack them inside the truck (250cm height).

IMPORTANT!



Please do not cut remaining yarn and leave rest of yarn on spools.



Plaese follow previous filling instructions.
Do not mix different types of spools
in one box. Better send incomplete boxes.

