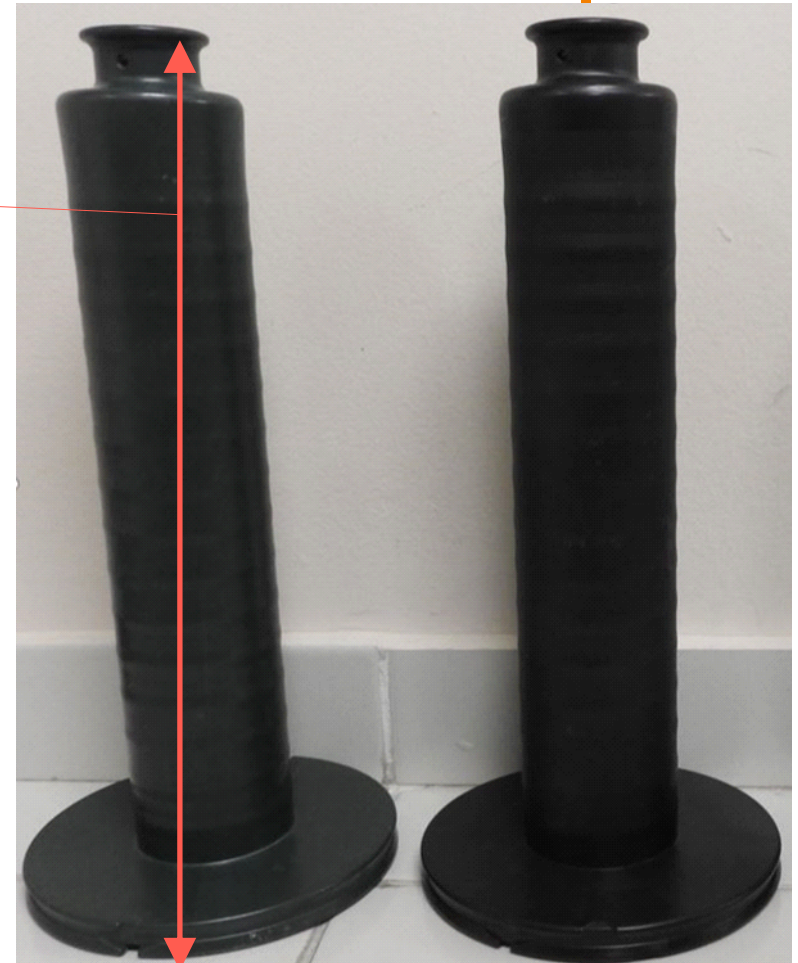


Return of empty
yarn packaging
(cops H6)



heigh - 336mm

diameter - 150mm



SOP : Standard Operating Procedure

Title:	H6 Bobbins Arrangement in cardboard boxes	Code	SOP-LC-004	No.Rev.	1
Area	Customers	Department	Logistics	Date	11/19/2020

1



Lay a wooden pallet on the floor

2



Assemble 1 Cardboard H6 Box and place it on the

3



Arrange 28-29 H6 bobbins inside the box. As shown in the picture

4



"Weave" the next row by arranging perpendicular 3 sections of 4 bobbins each.

5



"Weave" the next row by arranging perpendicular 14 bobbins.

6



"Weave" the next row by arranging perpendicular 3 sections of 4 bobbins

7



"Weave" the next row by arranging perpendicular 14-

8



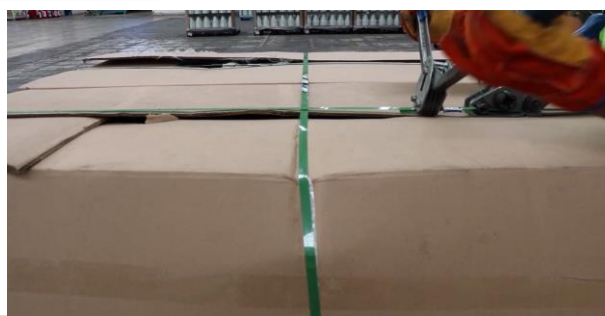
"Weave" the next row by arranging perpendicular 15-18 Bobbins

9



Repeat Steps 7 and 8 until the box is full.

10

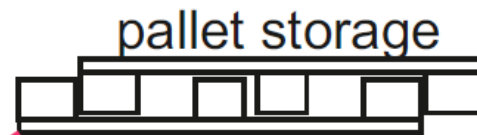


Finally, place 3 straps as shown in the picture, this will avoid accidents and make

10



Repeat all previous steps for the second H6 Box. The whole pallet must contain



TOTAL pallets 1200x1000
for H5 21pc / pack
diameter pack - 1200x1100x2100mm

IMPORTANT!



Please do not cut remaining yarn and leave rest of yarn on spools.



Please follow previous filling instructions.
Do not mix different types of spools
in one box. Better send incomplete boxes.



Do not collect empty cardboard packaging.
Empty cardboards use only for returning bobbins and separators.



Put a wooden pallet under each box.



- fill box only up to the edge
- close the big box with the original bottom cover
- store all boxes dry